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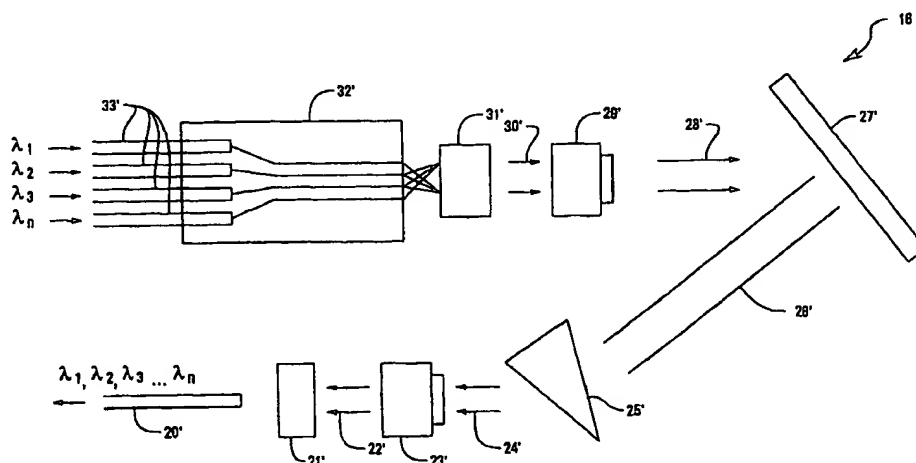
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(54) Title: MULTIPLEXER AND DEMULTIPLEXER FOR SINGLE MODE OPTICAL FIBER COMMUNICATION LINKS

(57) Abstract

An optical multiplexer and demultiplexer for dense wavelength division multiplexed ("DWDM") fiber optic communication systems is disclosed. As a multiplexer, the device functions to spatially combine the optical signals from several laser sources (each of which is a different wavelength) and launch the spatially combined laser beams into a single optical fiber. As a demultiplexer, the device functions to spatially separate the different wavelengths of a wavelength division multiplexed optical link and launch each of the different wavelengths into a different optical fiber. In either embodiment, the device includes both bulk optic and integrated optic components. The spatial separation or spatial combination of laser beams of different wavelength is achieved with the use of bulk diffraction gratings. Also, bulk optical components are used to collimate and shape the free space propagating laser beams to enable efficient coupling of light into single mode optical fibers, or integrated optic waveguides, and to reduce optical cross talk. Polarizing beamsplitters orient the polarization direction of the light to enable maximum diffraction efficiency by the gratings and to reduce the polarization dependent loss. Further, the end faces of optical fibers and integrated optic waveguides are angle polished to reduce back reflection and thereby reduce noise caused by feedback to the laser source. Preferably, the diffraction grating and focusing optics are specified to permit multiplexing and demultiplexing of laser wavelengths separated by 0.4 nanometers (nm) in the 1550 nm wavelength band. The preferred field of view of the optics permit multiplexing and demultiplexing of up to 32 wavelength channels separated by 0.4 nanometers in the 1550 nm wavelength band. Although examples of performance are provided for the 1550 nm optical wavelength band, the device components can be designed for use at other wavelength bands, e.g., the optical fiber low absorption loss band at $\lambda(1) \sim 1310$ nm.



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MULTIPLEXER AND DEMULTIPLEXER FOR SINGLE MODE OPTICAL FIBER COMMUNICATION LINKS

5

Field of the Invention

This invention relates generally to an optic device and more particularly to an optical multiplexer and demultiplexer for dense wavelength division multiplexed ("DWDM") fiber optic communication systems.

10

Background

The impact of advances in photonics technology in the area of communication systems has been dramatic. By way of example, new communication system architectures have been proposed based on such photonics technology. These communication architectures take advantage of the ability of optical fibers to carry very large amounts of information -- with very little marginal cost once the optical fiber is in place.

Photonics communication system architectures based on optical wavelength division multiplexing (WDM) or optical frequency division multiplexing (coherent techniques) to increase the information carrying potential of the optical fiber systems are being developed. For WDM systems, a plurality of lasers are used with each laser emitting a different wavelength. In these types of systems, devices for multiplexing and demultiplexing the optical signals into or out of a single optical fiber are required. Early WDM systems used a wide wavelength spacing between channels. For example, the bandwidth of a $\lambda = 1310$ nm link was increased by adding a 1550 nm channel. Fiber optic directional coupler technology was used to multiplex such widely spaced wavelength channels. Since optical fiber system performance is best when optimized for use at a single wavelength window, optimum WDM systems use several closely spaced wavelengths within a particular wavelength window. Currently, the telecommunications industry is working towards the deployment of dense wavelength division multiplexed (DWDM) systems with up to 32 channels in the 1530 to 1565 nm wavelength window -- with

adjacent channels separated in wavelength by 8 angstroms (100 GHz optical frequency spacing). Future developments envision channel wavelength separations of 4 angstroms (50 GHz optical frequency spacing).

Several technologies are being developed to provide for DWDM.

5 These include micro-optical devices, integrated optic devices, and fiber optic devices. Micro-optical devices use optical interference filters and diffraction gratings to combine and separate different wavelengths. Integrated optic devices utilize optical waveguides of different lengths to introduce phase differences so that optical interference effects can be used to spatially separate different wavelengths.
10 Fiber optic devices utilize Bragg gratings fabricated within the light guiding regions of the fiber to reflect narrow wavelength bands.

Micro-optical devices utilizing diffraction devices have been proposed in the literature (*See, e.g.*, W.J. Tomlinson, *Applied Optics*, vol. 16, no. 8, pp. 2180-2194, 1977; J. P. Laude, *Technical Digest of the Third Integrated Optics and Optical Fiber Communication Conference*, San Francisco, 1981, pp. 66-67; R.
15 Watanabe et. al., *Electronics Letters*, vol.16, no. 3, pp. 106-107, 1980; Y. Fujii et. al., *Applied Optics*, vol. 22, no. 7, pp. 974-978, 1983). These references describe generally how diffraction gratings can be used for WDM. However, to meet the needs of DWDM fiber optic communication systems, high performance is required
20 with respect to parameters such as polarization dependent loss, cross talk, return loss, and insertion loss. In order to meet the specifications for these DWDM performance parameters, the incorporation of additional optical elements to effectively use the wavelength multiplexing and demultiplexing capabilities possible with diffraction gratings is required.

25 Therefore, there arises a need for a high performance optical apparatus and method for use in a DWDM system. The present invention directly addresses and overcomes the shortcomings of the prior art by providing DWDM with low polarization dependent loss (<0.5 dB), low insertion loss with single mode fiber optic systems (< 5 dB), low cross talk between wavelength channels (<35 dB
30 for 100 GHz channel separation and <30 dB for 50 GHz channel separation), and low return loss (<55 dB).

Summary

The present invention provides for an optical multiplexer and demultiplexer for dense wavelength division multiplexed ("DWDM") fiber optic communication systems. In one preferred embodiment of the present invention, a device may be constructed in accordance with the principles of the present invention as a multiplexer. This device functions to spatially combine the optical signals from several laser sources (each of which is a different wavelength) and launch the spatially combined laser beams into a single optical fiber. In a second preferred embodiment of the present invention, a device may be constructed in accordance with the principles of the present invention as a demultiplexer. Here the device functions to spatially separate the different wavelengths of a wavelength division multiplexed optical link and launch each of the different wavelengths into a different optical fiber.

In the preferred embodiments described herein, the device includes both bulk optic and integrated optic components. The spatial separation or spatial combination of laser beams of different wavelength is achieved with the use of bulk diffraction gratings. Also, bulk optical components are used to collimate and shape the free space propagating laser beams to enable efficient coupling of light into single mode optical fibers, or integrated optic waveguides, and to reduce optical cross talk. Polarizing beamsplitters orient the polarization direction of the light to enable maximum diffraction efficiency by the gratings and to reduce the polarization dependent loss.

Another feature of the present invention is that the end faces of optical fibers and integrated optic waveguides are angle polished to reduce back reflection and thereby reduce noise caused by feedback to the laser source. Preferably, the diffraction grating and focusing optics are specified to permit multiplexing and demultiplexing of laser wavelengths separated by 0.4 nanometers (nm) in the 1550 nm wavelength band. The preferred field of view of the optics permit multiplexing and demultiplexing of up to 32 wavelength channels separated by 0.4 nanometers in the 1550 nm wavelength band. Although examples of

performance are provided for the 1550 nm optical wavelength band, the device components can be designed for use at other wavelength bands, e.g., the optical fiber low absorption loss band at $\lambda \sim 1310$ nm.

Therefore, according to one aspect of the invention, there is provided
5 a bi-directional optical apparatus, of the type which is used in connection with optical signals generated by a plurality of laser sources and which is carried by optical fibers, the apparatus comprising: an optical fiber; multiplexer means for spatially combining the optical signals from several laser sources, each of which is a different wavelength, and launching the spatially combined optical signals into a
10 single optical fiber to form a wavelength division multiplexed optical signal; and demultiplexer means for spatially separating the different wavelengths from a single optical fiber carrying a wavelength division multiplexed optical signal and launching each of the different wavelengths into a separate optical fiber.

According to another aspect of the invention, there is provided a bi-
15 directional optical apparatus, comprising: means for collimating the plurality of optical signals of different wavelength; means for splitting the plurality of optical wavelength signals into two parallel propagating beams which are polarized perpendicular to each other; means for rotating the polarization direction of one of the beams by 90° so that both beams at each wavelength are polarized in the same
20 direction; means for expanding the diameter of the collimated beams in the direction parallel to the polarization direction; means for diffracting each of the different wavelengths into a different angular direction relative to a defined direction; means for reducing the expanded diameter of the collimated beams in the direction parallel to the polarization direction; means for recombining the two beams for each
25 wavelength into a single beam for each wavelength, and wherein the recombined beams have two mutually perpendicular polarization components and each recombined beam is propagating in a different angular direction relative to an optic axis; means for focusing each beam of different wavelength to a different spatial location along a line in the focal plane of the focusing means; and means for
30 receiving the focused optical signals at each wavelength and launching the individual signals into separate optical fibers.

One of the features of the present invention, is that it comprises a bi-directional device which can be used as both a multiplexer to spatially combine the optical signals from several laser sources, each of which is a different wavelength, and launch the spatially combined laser beams into a single optical fiber and as a demultiplexer to spatially separate the different wavelengths of a wavelength division multiplexed optical link and launch each of the different wavelengths into a different optical fiber. In either mode of operation, the device meets the DWDM requirements for low polarization dependent loss, low insertion loss with single mode fiber optic systems, low cross talk between wavelength channels, and low return loss.

While the invention will be described with respect to a preferred embodiment configuration and with respect to particular devices used therein, it will be understood that the invention is not to be construed as limited in any manner by either such configuration or components described herein. Also, while the particular types of lasers and optical components used in the preferred embodiment are described herein, it will be understood that such particular components are not to be construed in a limiting manner. Instead, the functionality of those devices should be appreciated. Further, while the preferred embodiment of the invention will be described in relation to transmitting and receiving information over an optical fiber, it will be understood that the scope of the invention is not to be so limited. The principles of the invention apply to the use of multiplexing and launching a plurality of different wavelength optical signals into a single transmission device and demultiplexing a plurality of different wavelength optical signals and launching the plurality of signals into separate transmission devices. These and other variations of the invention will become apparent to those skilled in the art upon a more detailed description of the invention.

The advantages and features which characterize the invention are pointed out with particularity in the claims annexed hereto and forming a part hereof. For a better understanding of the invention, however, reference should be had to the drawing which forms a part hereof and to the accompanying descriptive matter, in which there is illustrated and described a preferred embodiment of the

invention.

Brief Description of the Drawing

Referring to the drawing, wherein like numerals represent like parts
5 throughout the several views:

Fig. 1 is a functional block diagram of a demultiplexer constructed in
accordance with the principles of the present invention.

Figs. 2a - 2e are diagrammatic figures illustrating the changes in
beam diameter and the polarization state of the various wavelength optical signals as
10 they progress through the apparatus 15 of Fig. 1.

Fig. 3 is a functional block diagram of a multiplexer constructed in
accordance with the principles of the present invention.

Figs. 4a - 4e are diagrammatic figures illustrating the changes in
beam diameter and the polarization state of the various wavelength optical signals as
15 they progress through the apparatus 16 of Fig. 3.

Fig. 5 illustrates an environment in which the principles of the
present invention multiplexer 16 and demultiplexer 15 may be employed.

Fig. 6 illustrates the polarizing beamsplitter 23, 29, 23', and 29' in
Figs 1 and 3.

Fig. 7 illustrates the light beams through prism 25 and 25' in more
20 detail.

Figs. 8a and 8b illustrate two possible configurations of the polarizing
beamsplitter 23, 29, 23' and 29' of Figs. 1 and 3.

Detailed Description

A device constructed in accordance with the principles of the present
invention can preferably be used for either multiplexing or demultiplexing several
closely spaced optical wavelengths. Therefore, the device operation and
components will be described in detail for operation as a demultiplexer. The reverse
30 operating mode, i.e., as a multiplexer, will be described more briefly below since
those of skill in the art will appreciate that essentially only the direction of

propagation of the light is changed.

Turning now to Fig. 1, there is illustrated in functional form the components and operation of an optical demultiplexer device constructed in accordance with the principles of the present invention. The demultiplexer device is shown generally by the designation 15. Several wavelengths (e.g., λ_1 , λ_2 , λ_3 , through λ_n) are transmitted to the device 15 by a single optical fiber 20. The light exiting the optical fiber 20 is collected and collimated by collimating lens assembly 21. Light at each of the wavelengths exits the collimating lens assembly 21 as a collimated beam. It will be appreciated that the differing wavelengths exit the collimating lens assembly 21 as an equal number of collimated beams (i.e., there are a number of wavelength components of the beam equal to wavelengths λ_n) which propagate along parallel directions, along the same path, and are incident on beamsplitter component 23.

Preferably the specifications for the collimating lens assembly 21 are that the numerical aperture (NA) of the lens assembly (21 and 21') match that of the guided beam in the optical fiber 20 to minimize input and output coupling losses with the optical fiber. Also, the aperture of the lens assembly is preferably approximately twice the $1/e^2$ beam diameter of the free space propagating collimated beams to reduce diffraction effects which can increase both insertion loss and polarization dependent loss.

Beamsplitter 23 splits the collimated beam into two collimated beams and also includes a half wave plate for rotating the polarization of one of the two beams (as defined by the beamsplitting interface) so that the polarization of both collimated beams is perpendicular to the grooves on the diffraction grating element 27. By incorporating beamsplitter 23, greater than 98% of the light exiting the optical fiber 20 is conditioned to have the proper polarization direction at the diffraction grating 27 so to achieve optimum diffraction efficiency, independent of the polarization state of the light exiting the optical fiber 20. The polarization of the collimated beams at designation 22 is best seen in Fig. 2a and at designation 24 is best seen in Fig. 2b.

Now referring to Fig. 6, the preferred specifications for the beamsplitter with half wave plate 23 are next described. Three components, a right angle prism 35, a beam displacement prism 36, and a half wave plate 37 are cemented together to form a monolithic structure 23. The face F2 of prism 36 (which forms an interface I1 with prism 35) is coated with a multilayer dielectric polarizing beamsplitter coating. Component faces F1, F6, and F8 are antireflective coated. Light incident on interface I1 is split into two components, one polarized perpendicular to the plane of incidence (i.e., s component) and one polarized parallel to the plane of incidence (i.e., p component). The s component is reflected to face F5 where it undergoes total internal reflection so as to exit face F6 of prism 36. The p component is transmitted to the half wave plate 37. As the light propagates through the half wave plate, the polarization direction is rotated 90° so that when the light exits face F8 of the half wave plate 37, the polarization direction is parallel to that of the s component which exits face F6 of prism 36.

Polarizing beamsplitters 23, 23', 29, and 29' of Figs. 1 and 3 are shown oriented so that the two beams exiting (or entering) the polarizing beamsplitter propagate parallel to each other in a plane which is perpendicular to the plane of the DWDM device 15. For this configuration, the polarizing beamsplitter is constructed as shown in Fig. 8a. The polarizing beamsplitters could also be rotated 90° so that the two beams exiting (or entering) the polarizing beamsplitter propagate parallel to each other in a plane which is parallel the plane of DWDM device 15. For this configuration, the polarizing beamsplitter is constructed as shown in Fig. 8b. In this case, the p polarized component (as defined by the incident light direction and the interface I1 of Fig. 6) is oriented perpendicular to the diffraction grating grooves.

Now returning to Fig. 1, the split, polarized, and collimated beams then pass through optically transparent prism 25 which expands the diameter of the beams in the direction of polarization, i.e., the direction perpendicular to the diffraction grating 27 grooves. Fig. 2c schematically illustrates the expansion of the diameter of the collimated beam shape along the path from the beam shaping prism 25 to the diffraction grating 27, designated as 26. Beam expansion in one direction

is implemented because the beam undergoes an anamorphic demagnification upon diffraction at grating 27. The diffracted beam then has a circular cross section which increases coupling efficiency to the circularly symmetric optical fibers (33 and 20) and integrated optic waveguides 32.

5 The preferred prism 25 is described with reference to Figure 7. The prism is a right angle prism and fabricated using a high index (e.g., $n = 1.744$) glass material. Angle A1 of the right angle prism is in the range of 25° to 30° . The collimated light beam is incident on the hypotenuse (face F9) of the right angle prism at an angle which is approximately equal to the Brewsters angle for the air to glass interface. The incident light which is s polarized relative to the beam splitting interface of the polarizing beamsplitter 23, is p polarized relative to the plane of incidence at the anamorphic beam expanding prism 25. Thus, the reflectance for the p polarized light incident on surface F9 is less than one percent ($<1\%$). Light transmitted through prism 25 is incident on face F10 at near normal incidence. Face F10 is antireflective coated to reduce reflection losses. Refraction of the incident light beam at surface F9 increases the diameter of the beam in the direction of the hypotenuse of the right angle prism 25, and since the light is near normal incidence at face F10, the light exits prism face F10 with an anamorphic magnification of the beam diameter as described in Figs. 2b and 2c.

20 At the diffraction grating 27, the collimated beams of each of the different wavelengths ($\lambda_1, \lambda_2, \lambda_3$ through λ_n) is diffracted into a different angular direction relative to the grating normal (shown in phantom). Also, the collimated beam of each wavelength undergoes an anamorphic demagnification upon diffraction. That is, the beam diameter in the direction perpendicular to the grating grooves is reduced (as best seen at designation 28 in Fig. 2d). Accordingly, after diffraction, the collimated beam cross section is again nearly circular. The diffraction grating 27 is a holographic grating with ~ 9000 grooves/cm for the 100 GHz channel spacing, and ~ 11000 grooves/cm for the 50 GHz channel spacing.

30 The two collimated beams at each wavelength are then recombined into a single beam by the beamsplitting polarizer and half waveplate component 29. Thus, there is a single beam for each wavelength exiting component 29. The two

beams are recombined into a single beam to improve the coupling efficiency to the integrated optic waveguides 32 (and to the optical fiber 20 in the reverse mode operation, i.e. as a multiplexer). Each beam at designation 30 again has two mutually perpendicular polarization components (best seen in Fig. 2e). Also, the collimated beam for each wavelength propagates in a different angular direction relative to the optic axis of the lens assembly component 31. The beamsplitting polarizer and half waveplate component 29 is identical to component 23.

Since the collimated beam for each wavelength is propagating in a different angular direction at designation 30, the lens assembly 31 focuses each wavelength to a different spatial location along a line in the focal plane of the lens assembly 31. In the preferred embodiment, the lens assembly 31 is identical to lens assembly 21.

The integrated optic fan out circuit component 32 has an array of integrated optic waveguides with input coupling ports equally spaced at a distance of several tens of microns. The spacing of the waveguide input ports, along with the focal length of lens assembly 31 and the period of the diffraction grating 27 are specified so that the focused spot of each of the wavelengths aligns to a different waveguide coupling port. Also, the collimated beam diameters and the focal length of lens assembly 31 are specified to match the diameter of the focused spot with the mode diameter of the guided beam in the integrated optic waveguides. This ensures good optical coupling efficiency to the waveguides.

The integrated optic waveguides of component 32 fan out to a larger separation which permits butt coupling of the waveguides to a linear array of single mode optical fibers 33. Thus, each wavelength is coupled to a different optical fiber 33 which can then be used to transmit each wavelength to different local terminals. The end faces of the waveguide coupling ports EF2 and optical fiber end face EF1 are angle polished to reduce back reflected light to <60 dB. It will be appreciated that reducing feed back to the laser sources reduces optical intensity noise on the laser output beam. The waveguide device 32 is a silica-based integrated optical waveguide circuit.

Turning now to Fig. 3, there is illustrated a multiplexer device 16 which includes components similar to the demultiplexer described above in connection with Fig. 1. It will be appreciated that the multiplexer device 16 is used in the reverse direction as a demultiplexer 15 and is used to combine several laser sources of different wavelengths. Accordingly, those components which are similar to components described above in connection with Fig. 1 are designated by the same number designation followed by a prime. It will be appreciated by those of skill in the art that the considerations for selection of the components are generally the same, although both overall and individually the components perform "reverse" functions in the two embodiments.

First, each of the wavelengths ($\lambda_1, \lambda_2, \lambda_3$ through λ_n) is coupled into the multiplexer device 16 from a different single mode optical fiber 33'. The wavelengths are launched into a fan-in circuit 32', wherein the light in each fiber is coupled into a different integrated optic waveguide. These waveguides are arranged and configured to guide each of the wavelengths to a different output coupling port. The waveguide output coupling ports are equally spaced at a distance of several tens of microns. At the output coupling ports, each wavelength is launched into a free space propagating beam.

Lens assembly 31' collects the light emitted at the linear array of waveguide output ports and collimates the light. Since each wavelength is launched from a port located at a different location along a line in the focal plane of lens assembly 31', the light at each wavelength propagates in a different angular direction after collimation by lens assembly 31'. A schematic diagram of the light at designation 30' is illustrated in Fig. 4a.

Next, the beamsplitting polarizer and half wave plate assembly 29' splits each of the collimated beams into two beams and rotates the polarization of the p component beam so that the polarization of each of the two beams for each of the wavelengths is perpendicular to the grating grooves of the diffraction grating 27'. A schematic diagram of the polarization state and the beam cross section shape at designation 28' is shown in Fig. 4b.

At the diffraction grating 27', each of the collimated beams (for each of the wavelengths) is diffracted into the same angular direction. That is, the collimated beams for each of the diffracted wavelengths propagates in parallel directions along the same optical path. Upon diffraction by component 27', the collimated beams undergo an anamorphic magnification so that the beam diameter in the direction perpendicular to the grating grooves is increased by approximately a factor of two. The beam cross sectional shape and the polarization direction of the beam at designation 26' is shown schematically in Fig. 4c.

Beam shaping prism 25' then reduces the diameter of the collimated beams in the direction of polarization so that the collimated beams propagating from component 25' to components 23', 21' and 20' have a circular cross sectional shape. This circular cross section shape at designation 24' is illustrated schematically in Fig. 4d.

Polarizing beam splitter 23' recombines the two collimated beams for each of the wavelengths and rotates the polarization of one of the two beams so that the collimated beam exiting component 23' (e.g., at designation 22') has two polarization states, as shown schematically in Fig. 4e. Lens assembly 21' focuses the collimated beams for each wavelength onto the end face of optical fiber 20'. Preferably, beam diameters and lens assembly focal lengths are specified to match the focused spot diameter to the diameter of the guided mode in the optical fiber. This ensures efficient input coupling of the optical beam. The end faces of the waveguide coupling ports 32' and optical fiber end faces 33', and 20' are angle polished to reduce back reflected light to less than sixty dB (<60 dB). It will be appreciated that reducing feed back to the laser sources reduces optical intensity noise on the laser output beam.

In Operation

Turning now to Fig. 5, in use, the preferred multiplexer 16 and demultiplexer 15 may be used in a system 10 for transmitting information over optical fiber 20. Devices which provide for multiplexing a plurality of wavelengths, including modulating the wavelengths to encode information therein are described in

more detail in U.S. Patent Application Ser. No. 08/769,459, filed December 18, 1996; U.S. Patent Application Ser. No. 08/482,642, filed June 7, 1995; and U.S. Patent Application Ser. No. 08/257,083, filed June 9, 1994. Each of the foregoing applications are owned by the Assignee of the present invention and are hereby
5 incorporated herein and made a part hereof

Still referring to Fig. 5, encoded information may be provided to multiplexer 16 by preprocessing block 11. Providing control function(s) for block 11 is controller block 12 which may be comprised of a mini-computer, special purpose computer and/or personal computer as will be appreciated by those of skill
10 in the art. The information provided to block 11 may include digitized data, voice, video, etc. However, it will be appreciated that amplitude modulation may be used in connection with multiplexer 16 and demultiplexer 15.

The demultiplexer 15 provides the separated optical signals to post-processing block 14. Providing control function(s) for block 14 is controller block
15 13 which may be comprised of a mini-computer, special purpose computer and/or personal computer.

In this manner, the multiplexer 16 and demultiplexer 15 help develop a building block on which new telecommunication system architectures can be developed. These new telecommunication system architectures are capable of
20 distributing large amounts of information throughout the network. Wavelength division multiplexing and high speed external modulation of the laser light provide for the generation of the large bundles of information.

It will be appreciated that the principles of this invention apply not only to the circuitry used to implement the invention, but also to the method in
25 general of automatically utilizing the plurality of wavelengths to transmit information over a single fiber optic device. While a particular embodiment of the invention has been described with respect to its application, it will be understood by those skilled in the art that the invention is not limited by such application or embodiment or the particular components disclosed and described herein. It will be
30 appreciated by those skilled in the art that other components that embody the principles of this invention and other applications therefor other than as described

herein can be configured within the spirit and intent of this invention. The arrangement described herein is provided as only one example of an embodiment that incorporates and practices the principles of this invention. Other modifications and alterations are well within the knowledge of those skilled in the art and are to be

5 included within the broad scope of the appended claims.

WHAT IS CLAIMED IS:

1. An optical fiber transmission apparatus, the apparatus comprising:
 - a. a plurality of laser sources for generating optical beams;
 - 5 b. a first optical transmission fiber;
 - c. multiplexer means for spatially combining the optical beams from the laser sources, each of which is a different wavelength, and launching the spatially combined optical beams into the optical transmission fiber to form a wavelength division multiplexed optical signal, wherein the multiplexer means includes:
 - 10 i. a diffraction grating;
 - ii. means for shaping the optical beams; and
 - iii. means for adjusting the polarization direction of the optical beams, whereby the diffraction grating efficiency is improved and the polarization dependent loss is minimized;
 - 15 d. a plurality of second optical fibers; and
 - e. demultiplexer means for spatially separating the different wavelengths from the optical transmission fiber and launching each of the different wavelengths into separate second optical fibers, wherein the demultiplexer means includes:
 - 20 i. a diffraction grating;
 - ii. means for shaping the optical beams; and
 - iii. means for adjusting the polarization direction of the optical beams, whereby the diffraction grating efficiency is improved and the polarization dependent loss is minimized.
- 25 2. The apparatus of claim 1, wherein the first optical transmission fiber is a single mode optical fiber communication link.
3. The apparatus of claim 1, wherein the means for adjusting the polarization direction of the optical beams includes means for rotating the polarization direction
30 of either the p polarized beam or the s polarized beam.
4. The apparatus of claim 3, wherein the means for rotating the polarization direction includes a polarizing beamsplitter and a half-wave plate.

5. The apparatus of claim 4, wherein the polarizing beamsplitter and half-wave plate are a monolithic structure comprised of:
- a. a right angle prism;
 - 5 b. a beam displacement prism; and
 - c. a half-wave plate.
6. The apparatus of claim 1, wherein the means for shaping the optical signals includes a prism.
- 10 7. A bi-directional optical apparatus, of the type which is used in connection with optical beams generated by a plurality of laser sources and which is carried by optical fibers, the apparatus comprising:
- a. a diffraction grating;
 - 15 b. means for shaping the optical beams; and
 - c. means for adjusting the polarization direction of the optical beams,
- whereby the diffraction grating efficiency is improved and the polarization dependent loss is minimized;
- 20 8. A bi-directional optical apparatus, of the type which is used in connection with optical signals generated by a plurality of laser sources and which is carried by optical fibers, the apparatus comprising:
- a. an optical fiber;
 - b. multiplexer means for spatially combining the optical signals from several
 - 25 laser sources, each of which is a different wavelength, and launching the spatially combined optical signals into a single optical fiber to form a wavelength division multiplexed optical signal; and
 - c. demultiplexer means for spatially separating the different wavelengths from the single optical fiber carrying wavelength division multiplexed optical signals
 - 30 and launching each of the different wavelengths into a separate optical fiber, wherein the multiplexer and demultiplexer means are comprised of identical components.
9. The apparatus of claim 8, wherein the optical fiber is a single mode optical fiber communication link.

10. The apparatus of claim 8, wherein the multiplexer and demultiplexer means include:
- a. means for collimating the light exiting the optical fiber end face;
 - 5 b. means for splitting the plurality of optical wavelength signals into two beams;
 - c. means for rotating the polarization direction of either the p polarized beam or the s polarized beam;
 - d. means for expanding the diameter of the collimated beams in the direction
 - 10 of the polarization;
 - e. means for diffracting each of the different wavelength into a different angular direction relative to a defined direction;
 - f. means for reducing the expanded diameter of the collimated beams in the direction of the polarization;
 - 15 g. means for recombining the two optical beams at each wavelength into a single beam for each wavelength signal, and wherein the recombined beam for each wavelength has two mutually perpendicular polarization components and is propagating in a different angular direction relative to an optic axis;
 - h. means for focusing the wavelength signals to a different spatial location
 - 20 along a line in the focal plane of the focusing means; and
 - i. means for receiving the focused signals and launching the individual signals into separate optical fibers.
11. The apparatus of claim 10, wherein the means for expanding the diameter of
- 25 the beam in the direction of the polarization is a prism.
12. The apparatus of claim 10, wherein the means for diffracting the beam is a diffraction grating.
- 30 13. The apparatus of claim 12, wherein the diffraction grating is a holographic grating.
14. The apparatus of claim 10, wherein the means for receiving the focused

signals is an optical waveguide.

15. The apparatus of claim 10, wherein the means for splitting the collimated light beam into two beams which are polarized in two mutually perpendicular directions, is a glass prism assembly with a multi-layer dielectric polarizing beamsplitter coating.
16. The apparatus of claim 10, wherein the means for rotating the polarization of the beams is a half-wave plate.
17. A bi-directional device comprising:
- a. a diffraction grating;
 - b. means for shaping the optical beams; and
 - c. means for adjusting the polarization direction of the optical beams,
- whereby the diffraction grating efficiency is improved and the polarization dependent loss is minimized,
- d. wherein the device may be used as both:
 - i. a multiplexer to spatially combine the optical beams from several laser sources, each of which is a different wavelength and launch the spatially combined laser beams into a single optical fiber;
 - ii. a demultiplexer to spatially separate the different wavelengths of a wavelength division multiplexed optical link and launch each of the different wavelengths into a different optical fiber.
18. The apparatus of claim 17, wherein the components comprising the multiplexer and the demultiplexer are identical and are used in connection with a single mode optical fiber communication link.
19. The apparatus of claim 17, wherein the device is used in a single mode optical fiber communication link environment utilizing dense wavelength division multiplexing (DWDM) in which the wavelengths of the laser sources are separated by integer multiples of 0.4 nm.

20. A method of demultiplexing a plurality of light signals carried by an optical fiber comprising the steps of:

- a. collimating the light exiting an optical fiber end face;
- b. splitting the plurality of optical wavelength signals into two beams;
- 5 c. rotating the polarization of either the p polarized or s polarized beam;
- d. expanding the diameter of the collimated beams in the direction of the polarization;
- e. diffracting each of the different wavelength beams into a different angular direction relative to a defined direction;
- 10 f. reducing the expanded diameter of the collimated beams in the direction of the polarization;
- g. recombining the two optical beams at each wavelength into a single beam for each wavelength signal, and wherein the recombined beam for each wavelength has two mutually perpendicular polarization components and is propagating in a
- 15 different angular direction relative to an optic axis;
- h. focusing the optical wavelength signals to a different spatial location along a line in the focal plane of the focusing means; and
- i. receiving the focused signals and launching the individual signals into separate optical fibers.

20

21. The method of claim 20, wherein the polarization of both beams is perpendicular to the grooves on a diffraction grating.

22. An optical device, comprising a polarizing beamsplitter; and a half wave plate, wherein an incoming beam of any arbitrary optical polarization state is
25 converted into an optical beam which is linearly polarized in any specified direction.

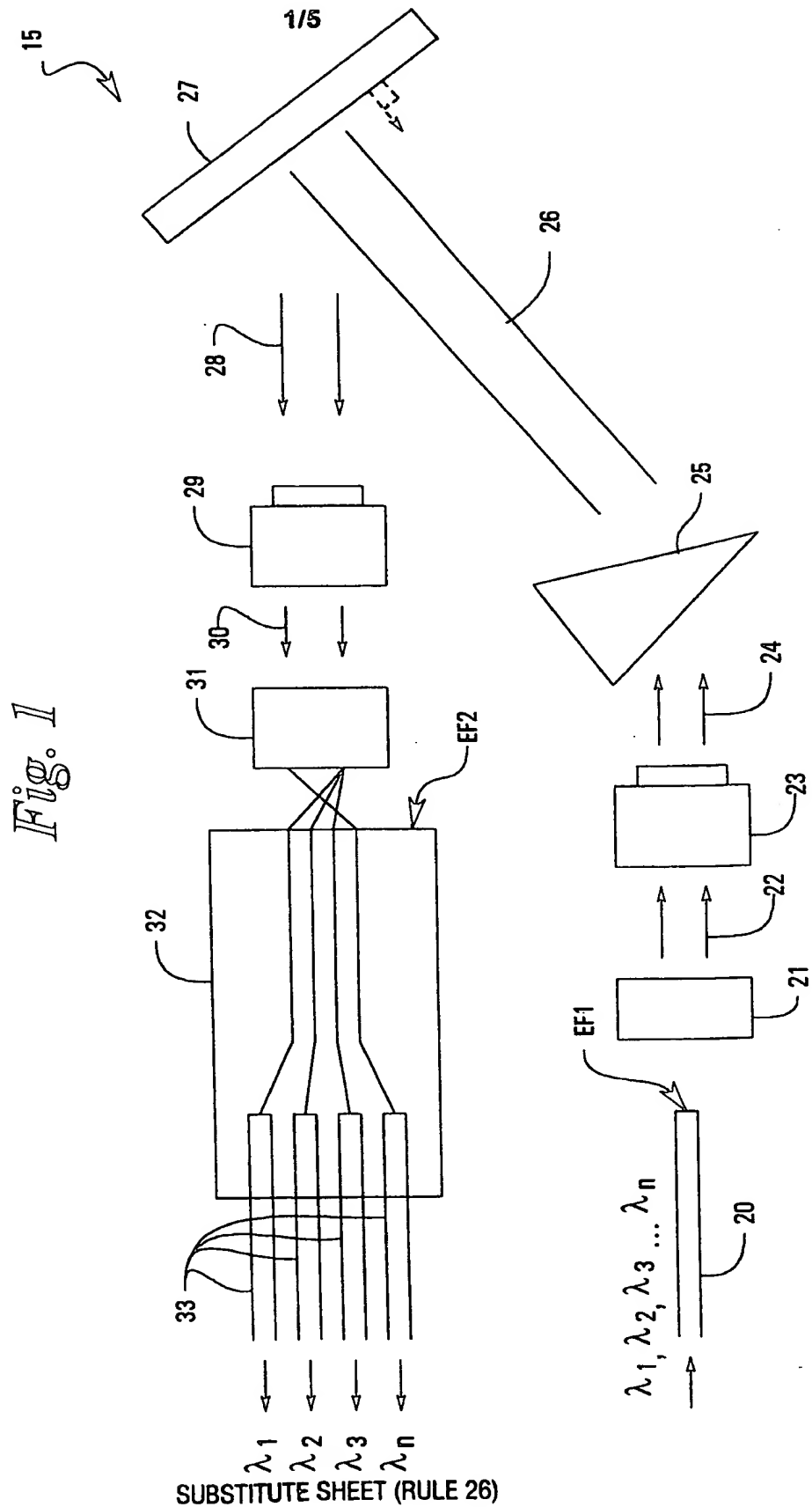


Fig. 2a

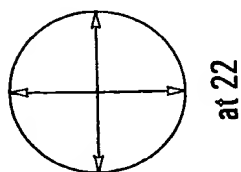


Fig. 2b

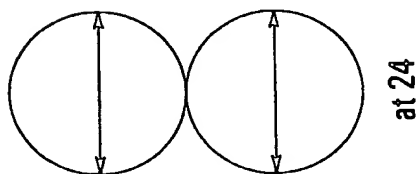


Fig. 2c

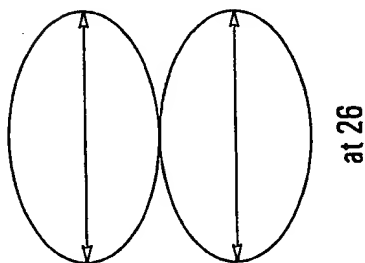


Fig. 2d

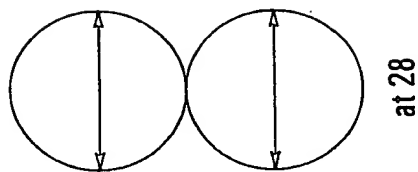


Fig. 2e

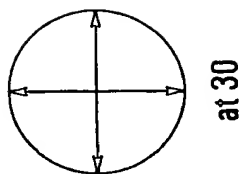


Fig. 4a

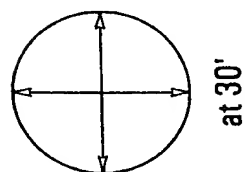


Fig. 4b

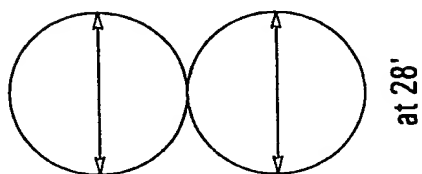


Fig. 4c

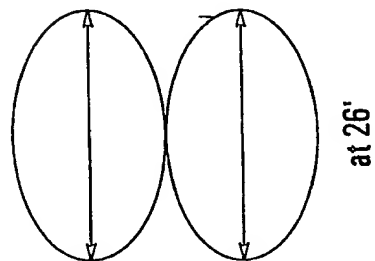


Fig. 4d

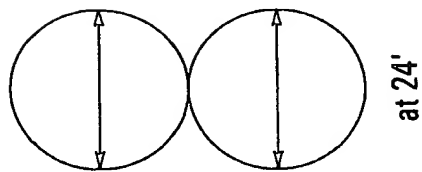
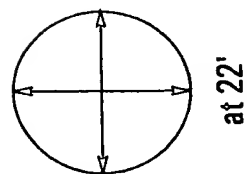
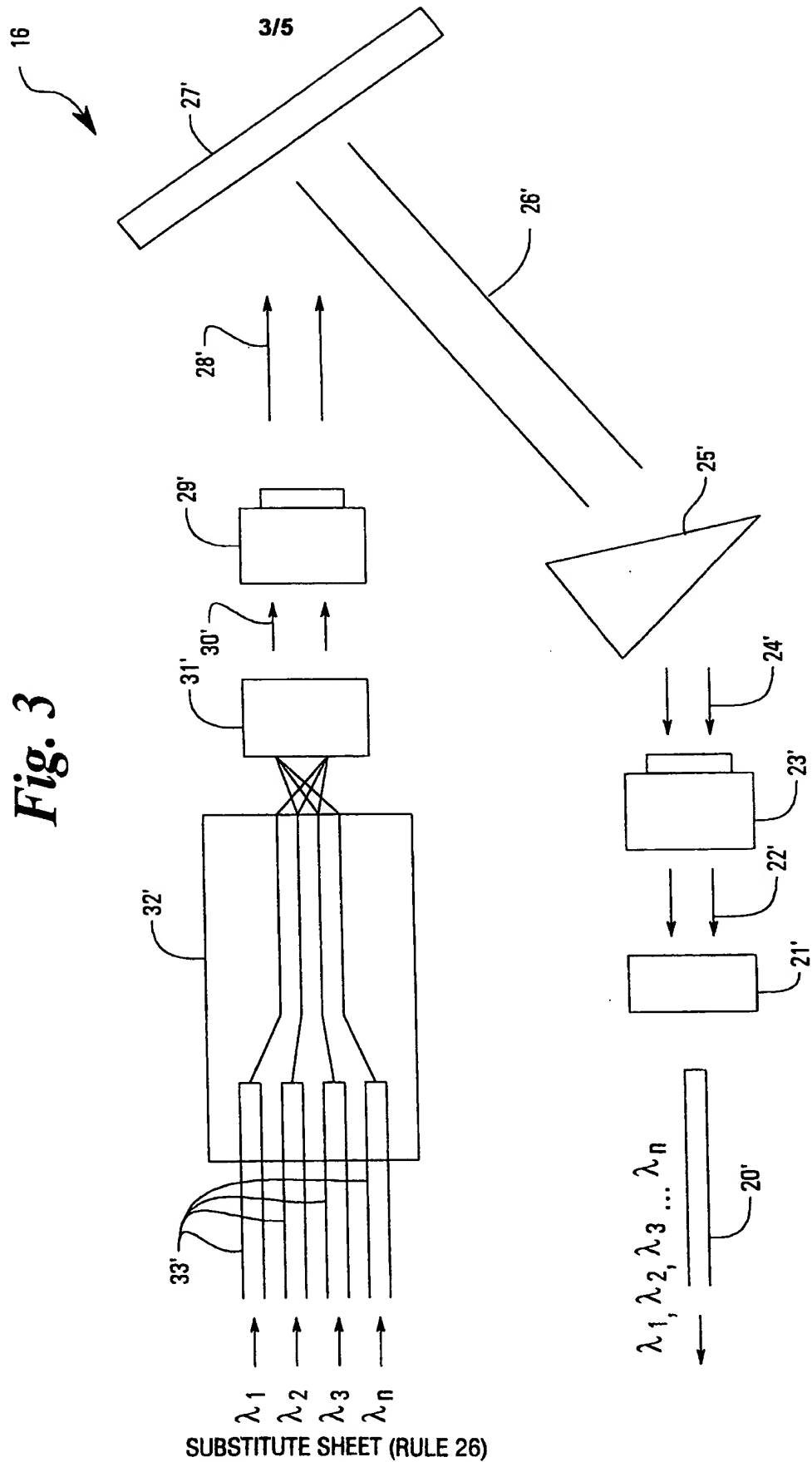


Fig. 4e





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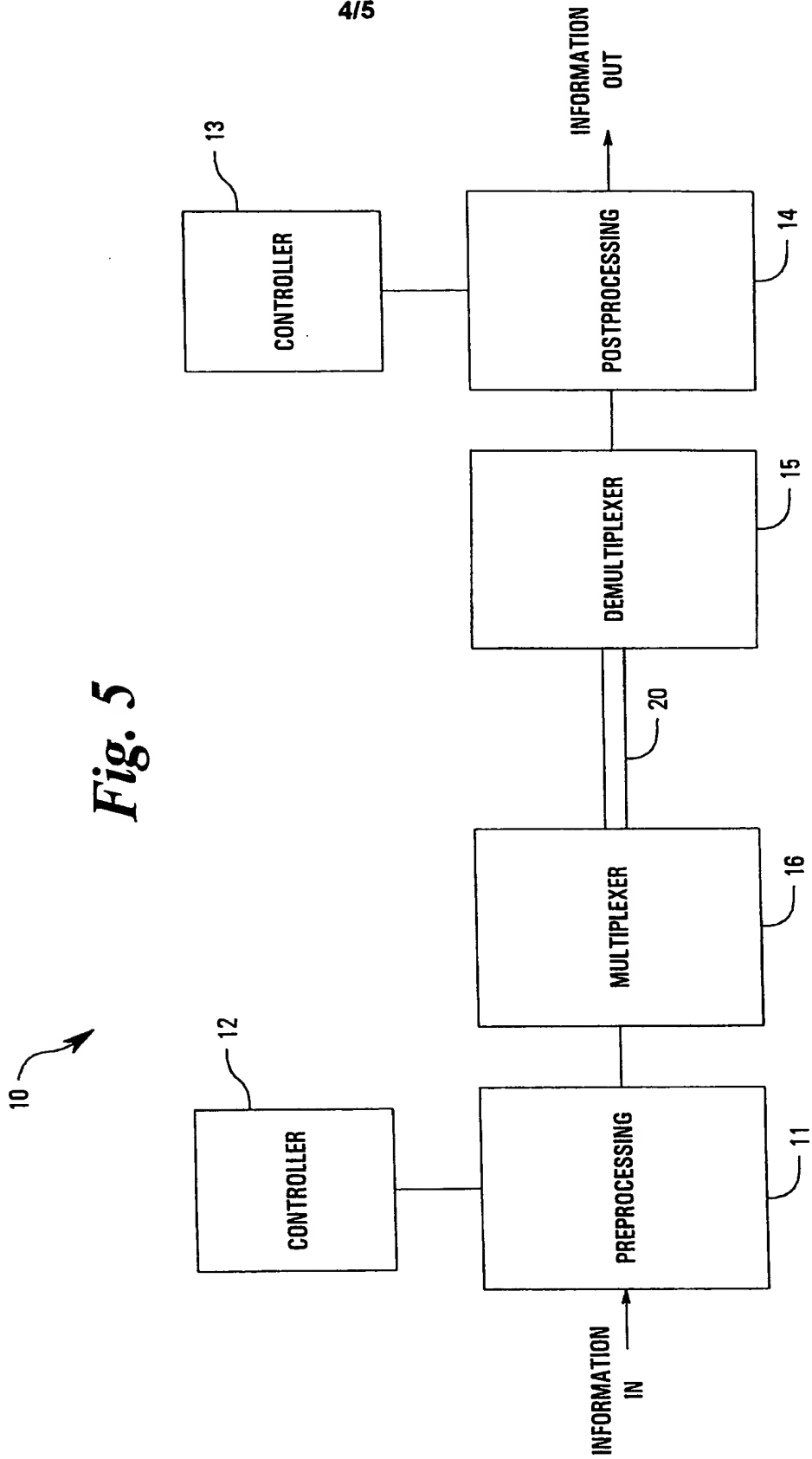


Fig. 6

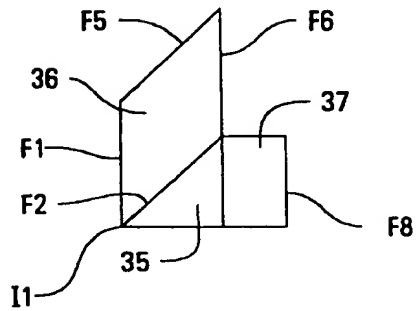


Fig. 7

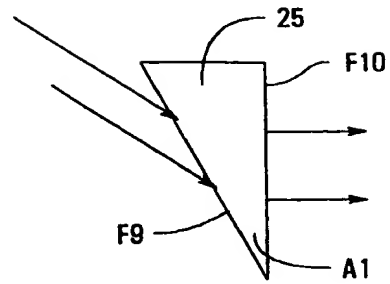


Fig. 8a

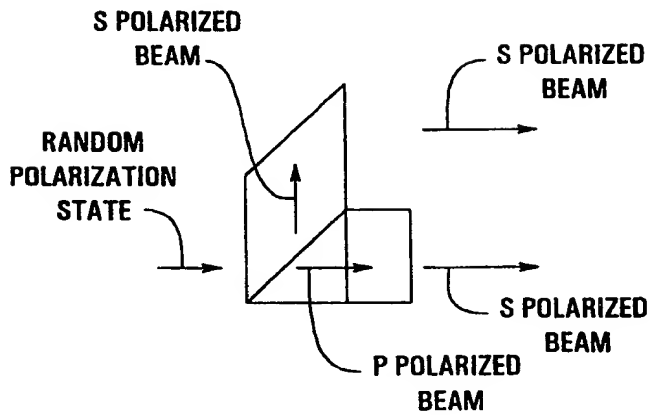
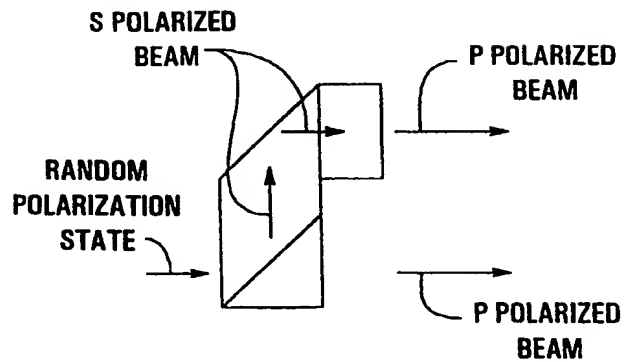


Fig. 8b



SUBSTITUTE SHEET (RULE 26)

INTERNATIONAL SEARCH REPORT

Intern 1st Application No

PCT/US 99/02766

A. CLASSIFICATION OF SUBJECT MATTER
IPC 6 H04B10/135 G02B6/34

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC 6 H04B G02B

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
P, X	EP 0 859 249 A (PHOTONETICS) 19 August 1998 see column 6, line 56 - column 7, line 5 see page 8, line 14 - line 50 see figures 7-9 ---	1, 3, 4, 6-8, 10-12, 14, 16, 17, 20-22
Y	DE 31 49 615 A (LICENTIA GMBH) 21 July 1983 see page 6, line 15 - page 7, line 07 see page 10, line 05 - line 25 see figures 1, 2, 4A, 4B --- -/--	1, 2, 6-9, 17, 18

☒ Further documents are listed in the continuation of box C.

☒ Patent family members are listed in annex.

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Date of the actual completion of the international search

9 June 1999

Date of mailing of the international search report

16/06/1999

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Cochet, B

INTERNATIONAL SEARCH REPORT

International Application No

PCT/US 99/02766

C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
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International Application No

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